

TECHNICAL DATA FOR BLACK PIPES

AS PER SPECIFICATION IS:1239 (P-1)-2004

NOMINAL BORE	SERIES	O.D.		THICKNESS		WEIGHT/ METER PLAIN END (kg/m)	WEIGHT/ 6mtr. LENGHT (kg/m)
		Min.	Max.	MM	SWG		
15	L	21.0	21.4	2.0	14	0.947	5.682
	M	21.0	21.8	2.6	12	1.21	7.26
	H	21.0	21.8	3.2	10	1.44	8.64
20	L	26.4	26.9	2.3	13	1.38	8.28
	M	26.5	27.3	2.6	12	1.56	9.36
	H	26.5	27.3	3.2	10	1.87	11.22
25	L	33.2	33.8	2.6	12	1.98	11.88
	M	33.3	34.2	3.2	10	2.41	14.46
	H	33.3	34.2	4.0	8	2.93	17.58
32	L	41.9	42.5	2.6	12	2.54	15.24
	M	42.0	42.9	3.2	10	3.1	18.6
	H	42.0	42.9	4.0	8	3.79	22.74
40	L	47.8	48.4	2.9	11	3.23	19.38
	M	47.8	48.8	3.2	10	3.56	21.36
	H	47.9	48.8	4.0	8	4.37	26.22
50	L	59.6	60.2	2.9	11	4.08	24.48
	M	59.7	60.8	3.6	9	5.03	30.18
	H	59.7	60.8	4.5	7	6.19	37.14
65	L	75.2	76.0	3.2	10	5.71	34.26
	M	75.3	76.6	3.6	9	6.42	38.52
	H	75.3	76.6	4.5	7	7.93	47.58
80	L	87.9	88.7	3.2	10	6.72	40.32
	M	88.0	89.5	4.0	8	8.36	50.16
	H	88.0	89.5	4.8	6	9.9	59.4